



Dart Aerospace Ltd.
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D4888-041L02
Job Sheet 193692-A



Part No: D4888-041L02

Job Qty: 1 pcs

Part Name: Dome Light Air Vent Assembly, Black



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/29/19

Job Tracking No:

Due Date: 5/9/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV A IPP Rev A New Issue 13/09/13 DL

Ship Via:

Bill of Materials



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CANADA
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Container No: S185126



Part: D4888-041L02

Job No: 193692-A

Serial No/Batch: S181459

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/01/19

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 2 - B4B	1 pcs	5/9/19	5/9/19	0.00	1.01	Small Fab - 1 - B4B		JUL 31 2019
120	QC 05	1 pcs	5/9/19	5/9/19	0.00	0.00	QC 6 - 9		
							QC 6 - 68		
							QC 6 - 61		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	5/9/19	5/9/19	0.00	0.00	Packaging 3 - 1 - B4B		AUG 01 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
140	QC 21 - SA	1 pcs	5/9/19	5/9/19	0.00	0.00	QC 21 - SA - 21		AUG 01 2019
							QC 21 - SA - 70		
							QC 21 - SA - 53		

Part Op 110 - (Small Fab) Assemble as per Dwg D4888-041 1) Install air vents 2) Install lights 3) Install rheostats 4) Install wiring
 Descriptions: harness

120 - (QC6- All purchased or subcontracted products)

130 - (Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

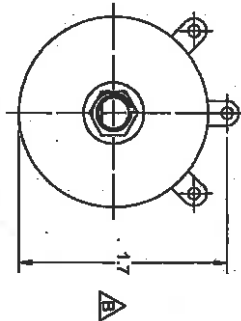
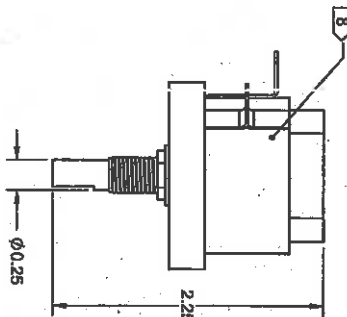
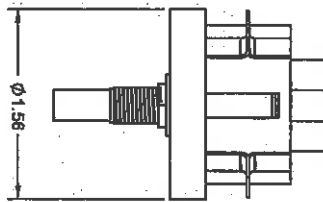
Job BOM

Job BOM records could not be found.

SA 19/05/28
URF19-736

THE
FEDERAL
BUREAU
OF
INVESTIGATION
OF
THE
DEPARTMENT
OF
JUSTICE

SPECIFICATION CONTROL DRAWING



D4864-X RHEOSTAT

Part Part Number	Description	Voltage	Current	Manufacturer	Vendor(s)	Vendor Part Number	Weight (lbs)	Replaces Geneva Pin
D4884-1	RHEOSTAT	500 RMS	25 WATTS	OHMITE	NEWARK ELECTRONICS ELECTRO SONIC INC.	RHS80RE	0.18	G10011
D4884-3	RHEOSTAT	800 RMS	25 WATTS	OHMITE	NEWARK ELECTRONICS ELECTRO SONIC INC.	RHS100E	0.18	G12888

- 1) MATERIAL: PER TABLE
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: .0005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 8.7
- 7) WEIGHT: PER TABLE
- 8) GRIND THRU ONE TO FOUR WIRES AND APPLY PROTECTIVE COATING TO PROVIDE FULL OFF IN THE "OFF" POSITION AS SHOWN IN THE DRAWING. SURE TO GRIND THE TRACES ON THE CORRECT SIDE.

APPROVED

B	REVISION AND VENDOR PART NUMBER, ADD NOTE 6, UPDATE DIMENSION 2X BR-1, ADD POSITION 2X	VS	19.06.29
A	NEW ISSUE	VS	13.06.27
REV.	DESCRIPTION	BY	DATE
DESIGN	VS		
DRAWN	VS		
CHECKED	RF		
MFG. APPR.	JLM		
APPROVED	HS		
DATE	19.06.29		